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CHAIN SLING SHEET

Sling Sheet - Lifting Capacity of Sling / Working Load Limit (MT)

Chain Size MM			Single Leg	Endless	Multi-Leg Sling at 90 Degree Angle			
					2 Legs	3 Legs	4 Legs	2 Loops
GR-30	GR-63	GR-80						
14	9	8	2.0	2.0	2.8	4.2	4.2	2.8
16	10	9	2.5	2.5	3.5	5.2	5.2	3.5
16	12	10	3.2	3.2	4.5	6.7	6.7	4.5
20	14	12	5.0	5.0	7.0	10.5	10.5	7.0
22	16	14	6.3	6.3	8.8	13.2	13.2	8.8
25	18	16	8.0	8.0	11.2	16.8	16.8	11.2
28	20	18	10.0	10.0	14.0	21.0	21.0	14.0
32	22	20	12.5	12.5	17.5	26.2	26.2	17.5
-	25	22	16.0	16.0	22.4	33.6	33.6	22.4
-	28	25	20.0	20.0	28.0	42.0	42.0	28.0
-	32	28	25.0	25.0	35.0	52.5	52.5	35.0
-	36	32	32.0	32.0	44.8	67.2	67.2	44.8

Note: •Slings are generally manufactured in alloy steel grade 80 (GR-80) •For endless chain slings SWL may also be calculated at 1.5 times WLL of each chain